FOR MODEL :

ELITE T5000

HORIZON
F I T N E S S

ASSEMBLY'S GUIDE

INTRODUCTION   IMPORTANT PRECAUTIONS   ASSEMBLY   BEFORE YOU BEGIN   TREADMILL OPERATION   CONDITIONING GUIDELINES   TROUBLESHOOTING & MAINTENANCE   LIMITED WARRANTY

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Diagram labels:
- CONSOLE
- IPOD® DOCK
- READING RACK
- SAFETY KEY PLACEMENT
- GRIP PULSE HANDRAILS
- HANDLEBAR
- MOTOR COVER
- RUNNING BELT / RUNNING DECK
- SIDE RAIL
- ROLLER END CAP
- REAR ROLLER ADJUSTMENT BOLTS
- HANDLEBAR CAP
- CONSOLE MAST
- ON/OFF SWITCH
- CIRCUIT BREAKER
- POWER CORD
- FOOT LOCK LATCH
- CONSOLE MAST BOOT
- HANDLEBAR COVER
- WHEEL LOCKS
- TRANSPORT WHEELS

TOOLS INCLUDED

☐ Screw Driver
☐ 5 mm T-Wrench
☐ 8 mm T-wrench

PARTS INCLUDED

☐ 1 Safety Key
☐ 1 Console Assembly
☐ 2 Console Masts
☐ 2 Console Mast Boots
☐ 1 Power Cord
☐ 3 iPod® Dock Inserts
☐ 1 iPod® Docking Station Rubber Plug
☐ 1 Universal MP3 Player Insert

☐ 2 Handlebars
☐ 2 Handlebar Caps
☐ 2 Handlebar Covers
☐ 5 Hardware Bags
☐ 1 Audio Adaptor Cable
☐ 1 Bottle of Silicone Lubricant
☐ 2 Console Mast Caps
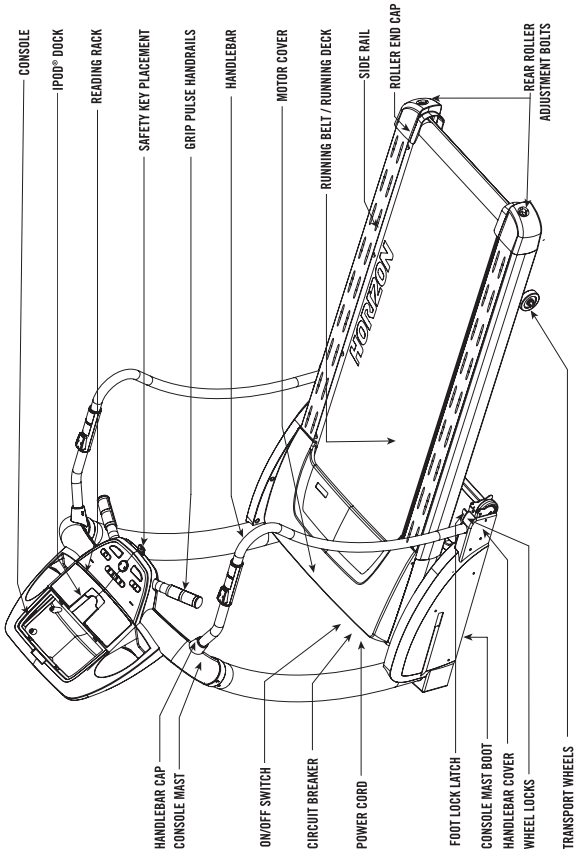☐ 2 Mast Rings

☐ 1 Water Bottle

ASSEMBLY

IMPORTANT: READ THESE SAFETY INSTRUCTIONS BEFORE USE!

⚠ WARNING

During the assembly process of the treadmill there are several areas that special attention must be paid. It is very important to follow the assembly instructions correctly and to make sure all parts are firmly tightened. If the assembly instructions are not followed correctly, the treadmill could have frame parts that are not tightened and will seem loose and may cause irritating noises. There should be no side-to-side play in the console masts or any forward and back play in the console assembly or handlebars. If there is any play in these areas, the treadmill has not been properly assembled. To prevent damage to the treadmill, the assembly instructions must be reviewed and corrective actions should be taken.

UNPACKING

Place the treadmill carton on a level flat surface. It is recommended that you place a protective covering on your floor. Take CAUTION when handling and transporting this unit. Never open box when it is on its side. Once the banding straps have been removed, do not lift or transport this unit unless it is fully assembled and in the upright folded position, with the lock latch secure. Unpack the unit where it will be used. The enclosed treadmill is equipped with high-pressure shocks and may spring open if mishandled. Never grab hold of any portion of the incline frame and attempt to lift or move the treadmill. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY!

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ASSEMBLY STEP 2

HARDWARE BAG 2 CONTENTS :

BOLT (B)
15 mm
Qty: 6

SPRING WASHER (C)
8.2 mm
Qty: 6

ARC WASHER (D)
8.2 mm
Qty: 6

A Pull **LEAD WIRE** through **RIGHT CONSOLE MAST**. After pulling the **LEAD WIRE** through the mast, the top of the **CONSOLE WIRE** should be located at the top of the mast. Detach and discard **LEAD WIRE**.

B Open **HARDWARE BAG 2**.

C Slide **RIGHT CONSOLE MAST** over **MAIN FRAME BRACKET**.

*Note: Do not pinch **CONSOLE CABLES** when placing the mast onto the main frame.

D Insert 3 **BOLTS (B)** on the bottom outside of the mast and secure with 3 **SPRING WASHERS (C)** and 3 **ARC WASHERS (D)**.

E Repeat on other side.

CONSOLE WIRES

RIGHT CONSOLE MAST

BOLTS (B)

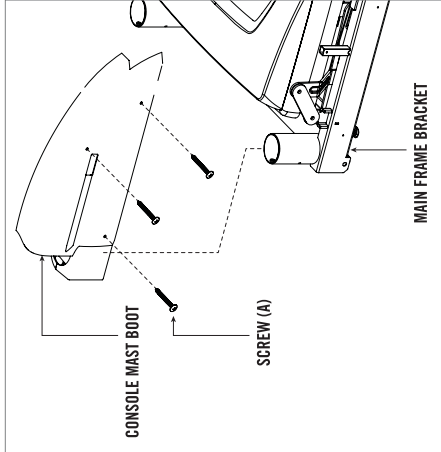SPRING WASHER (C)

ARC WASHER (D)

MAIN FRAME BRACKET

PRE-ASSEMBLY

Disassemble box and remove the cardboard packaging that is not beneath the treadmill. Do not attempt to lift the treadmill at this time. Remove plastic wrap from console masts.

*NOTE: During each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt. A light application of grease may aid in the installation of hardware. Any grease, such as lithium bike grease is recommended.
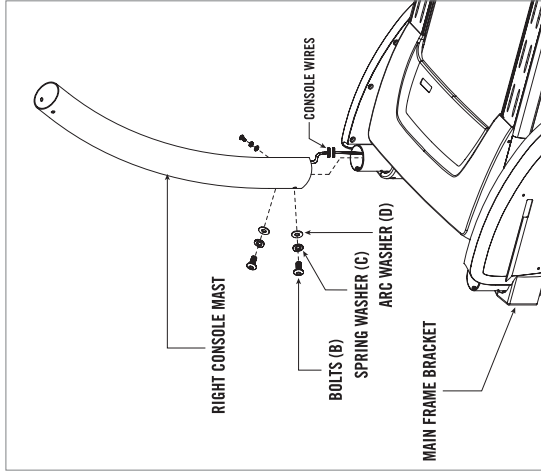
ASSEMBLY STEP 1

HARDWARE BAG 1 CONTENTS :

SCREW (A)
25 mm
Qty: 6

A Open **HARDWARE BAG 1**.

B Slide **LEFT CONSOLE MAST BOOT** over **MAIN FRAME BRACKET**.

C Insert 3 **SCREW (A)** on the bottom outside of the mast boot and secure.
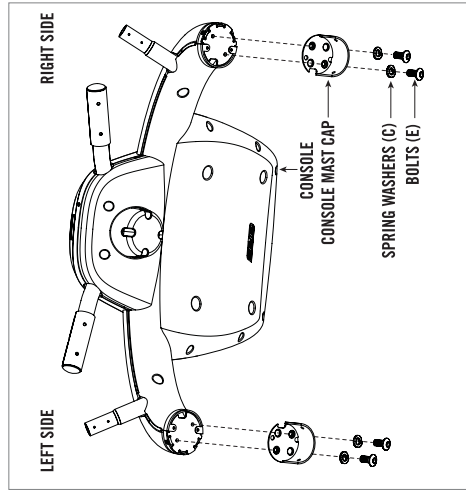
D Repeat on other side.

CONSOLE MAST BOOT

SCREW (A)

MAIN FRAME BRACKET

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ASSEMBLY STEP 4

HARDWARE BAG 4 CONTENTS :

BOLT (B)
15 mm
Qty: 4

SPRING WASHER (C)
8.2 mm
Qty: 4

ARC WASHER (D)
8.2 mm
Qty: 4

A Open **HARDWARE BAG 4.**

B Slide **CONSOLE** through **MAST RINGS.**

*Note: Make sure the arrows on the **MAST RINGS** are pointing upward towards the **CONSOLE** when sliding into place.

C Connect **CONSOLE WIRES.**

*Note: Do not pinch **CONSOLE CABLES** when placing the console onto the mast.

D Connect **CONSOLE** to **RIGHT CONSOLE MAST** using 2 **BOLTS (B)**, 2 **SPRING WASHERS (C)** and 2 **ARC WASHERS (D).**

E Repeat on other side.

CONSOLE
CONSOLE WIRES
MAST RING
CONSOLE MAST
ARC WASHER (D)
SPRING WASHER (C)
BOLTS (B)

ASSEMBLY STEP 3

HARDWARE BAG 3 CONTENTS :

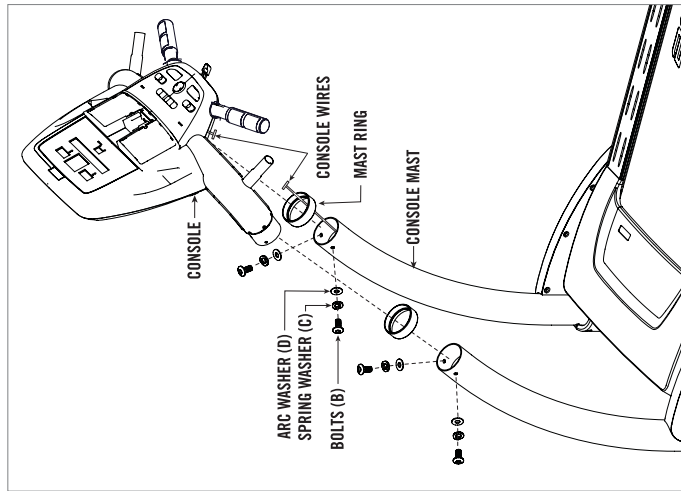BOLT (E)
10 mm
Qty: 4

SPRING WASHER (C)
8.2 mm
Qty: 4

A Open **HARDWARE BAG 3.**

B Attach **CONSOLE MAST CAPS** onto the bottom of **CONSOLE** using 2 **BOLTS (E)** and 2 **SPRING WASHERS (C).**

C Repeat on other side.

RIGHT SIDE
LEFT SIDE
CONSOLE
CONSOLE MAST CAP
SPRING WASHERS (C)
BOLTS (E)

Reminder: The console mast caps are marked with an **L** if they are to be used on the left-hand side of the treadmill or an **R** if they are to be used on the right-hand side of the treadmill. If the console mast caps are assembled on the incorrect side of the treadmill, the unit will not assemble correctly.
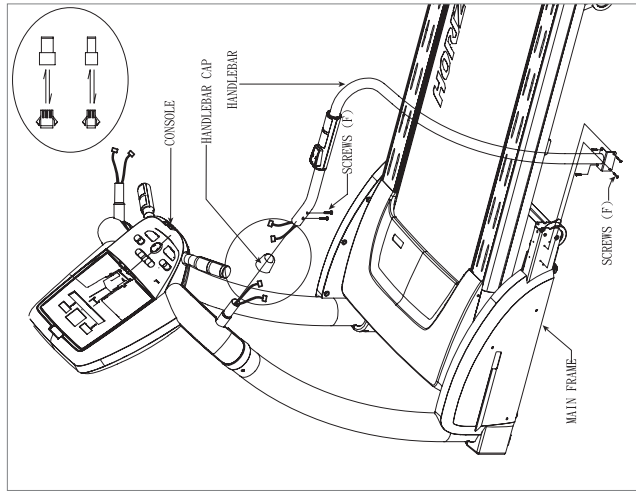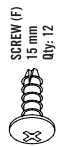
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ASSEMBLY STEP 6

HARDWARE BAG 5 CONTENTS :

SCREW (F)
15 mm
Qty: 6

A Continue using **HARDWARE BAG 5**.

B Attach **HANDLEBAR COVER** to **LEFT HANDLEBAR** using 3 **SCREWS (E)**.

C Repeat on other side.

HANDLEBAR
HANDLEBAR COVER
SCREWS (F)

ASSEMBLY COMPLETE!

ASSEMBLY STEP 5
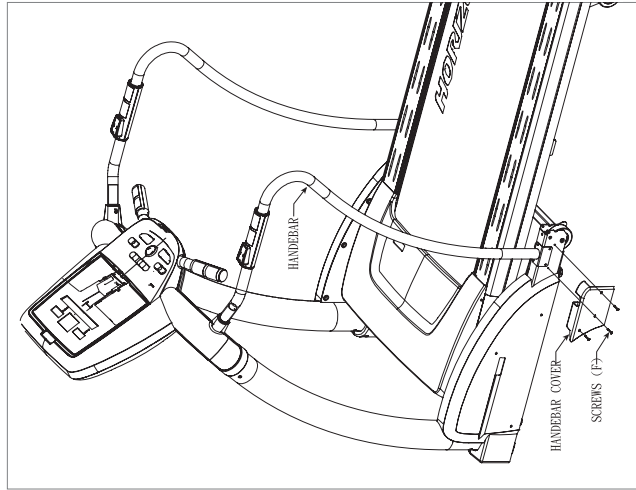
HARDWARE BAG 5 CONTENTS :

SCREW (F)
15 mm
Qty: 12

A Open **HARDWARE BAG 5**.

B Align **LEFT HANDLEBAR** with **CONSOLE** as shown.

C Carefully pull the wires through the **handlebar cap**. Attach the wires to the routing wires. Discard wires when finished.

D To attach the top of the **LEFT HANDLEBAR** to the **CONSOLE**, slide **HANDLEBAR CAP** through **HANDLEBAR** and place 2 **SCREWS (F)** into the side of the **LEFT HANDLEBAR** and tighten all screws completely.

E To attach **LEFT HANDLEBAR** to **MAIN FRAME**, place 2 **SCREWS (F)** through the side and 2 through the top of the frame and lightly tighten to the **MAIN FRAME**.

F Repeat on other side.

CONSOLE
HANDLEBAR CAP
HANDLEBAR
SCREWS (F)
SCREWS (F)
MAIN FRAME

*****NOTE:** The right handlebar side cap is marked with "R" on the side of the cap and the left handlebar side cap is marked with "L" on the side of the cap.

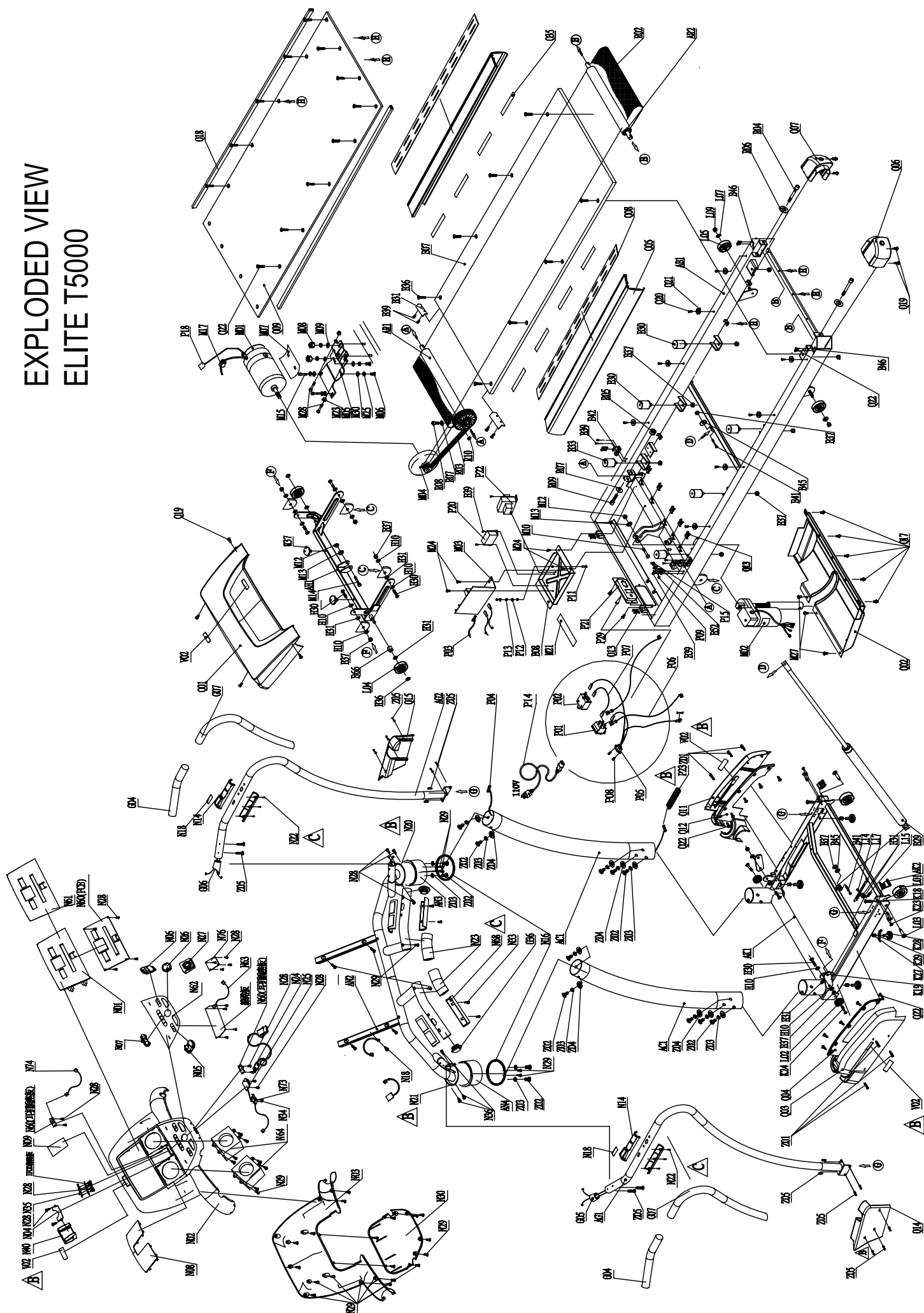INTRODUCTION | IMPORTANT PRECAUTIONS | ASSEMBLY | BEFORE YOU BEGIN | TREADMILL OPERATION | CONDITIONING GUIDELINES | TROUBLESHOOTING & MAINTENANCE | LIMITED WARRANTY

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EXPLODED VIEW
ELITE T5000

SPARE PARTS LIST
ELITE T5000

Reference-number	English Description
AB1	Frame Set;Painting;MM330;TM332
AC1	Console Mast Set; Painting;MM330;4.0AT
AG1	Left handlebar set
AG2	Right handlebar set
AH1	Elevation Rack Set;Painting;MM330;TM332
AK1	Base frame set
AN1	Console set
AN2	Console base frame set
AN3	Console Connect Set;R;Painting;MM330;T
AN4	Console Connect Set;L;Painting;MM330;T
AR1	Roller Set;Front;Texture;TM136
AR2	Roller Set;Rear;TM105
B07	Running Deck;Silicon;TM332
B08	Fixing Plate ;Control Knob;SPC;TM331
B29	Air Shock;(80+0/-3)KG;TM332
B30	Elastomer;Running Deck;Blue;A;30x30
B31	Ornament;Running Deck;TM49
B33	Elastomer;Running Deck;Grey;30x330
B36	Screw;Hex Socket;Sink; M8x1.25Px35L;Adher
B37	Nut lk M8 CHM;Zn-BL

Reference-number	English Description
B39	Screw;Phillip;BH;Tapped; 4x12L;Gap;Zn-B
B41	Screw;Hex Socket;BH;M8x1.25Px30L
B42	Fixing Plate; MotorCover;U;Painting;MM330
B45	Washer;Flat;8.2x15.0x1.2t
B46	Support Plate;Cover;B;Painting;MM330
B50	Motor FIX plate;Painting;TM284
B52	Fix Plate;Sensor;AL
B66	Sleeve;22.2x1.0tx22L;TM27
G05	Boot;Arm Rest;L;PVC;Black;TM329
G06	Boot;Arm Rest;R;PVC;Black;TM329
G36	Cap;PVC;BL;TM67
H10	Washer;Flat;DISC USE 020487-ZA
H11	Washer FT 8.3X16X1.3*USE 005044-00
H30	Screw;Special
H31	Washer;Flat;Teflon; 10.5x20.0x1.0t
H36	Clamp;External C-Shaped;S-10
H37	Rubber Foot-Ball;AC003-;TM16
K18	Bolt BH M8X15
K19	Painting;Reinforce;TM308-K11;KD-A732B
K23	Screw BH M4x0.7Px40L

Reference-number	English Description
K24	Screw;Hex Socket; BH;M10x1.5Px40L;Adhere
K28	Leveler
K29	Plate adjustable leveler-use 000491-B
L01	Wheel mobile frame base
L02	Frame base mobil wheel
L03	Screw hexX M8x1.25Px45L
L04	Wheel;50x10;TM329
L05	Wheel;Nylon;74;TM27
L07	Washer;Flat;10.5x20.0x2.0t;Black Zinc
L09	Nut;Nylon;3/8'-16UNC;BED
L14	Screw;M8x1.25P
L15	Spring;EXT;2.0x16.0x50.0Lx12N; CHM
L17	Hook;Painting;MM330
M01	Motor set
M02	AC RackMotor;220V/80mm;225/3.96-4Pin
M03	Motor controller;(2.25-2.5)HP/220V H111
M04	Casting;Motor Flywheel;FC20;155,35
M06	SCREW HEX 5/16-18UNCx16L
M07	ElastomerMotor;Ruber
M08	NUT LK M8 CHM;Zn-BL

Reference-number	English Description
M09	Washer;Flat;8.3x16.0x1.3t;Zn-BL
M10	Screw;HH;3/8"-16 UNCx47mm;MT-BZN;F-T
M12	Nut;NLK;3/816UNC;BOX;BED"US E 004934-Z"
M13	Washer;Flat;10.5x20.0x2.0t; Black Zinc
M14	Screw;Hex;W3/8x60L
M15	Screw;Hex Socket;BH;M8x1.25Px20L;Zn-BL
M17	Ferrite core
M23	Nut hex M6;Zn-BL
M24	Bolt bh M4X12
M25	Washer;SPL;8.2x15.4x2.0t;CST;B AN
M27	Screw;Umbrella Cross Tapped;4x10L;Gap
M27	Screw;Phillip;4x12L
M28	Screw;Hex;M6x1.0Px30L
M30	Washer;Flat;8x16x1.4t
M60	Screw;Phil;4x12L;Bl
N01	Console Face plate;Painting; MM330;TM332
N02	Cover;Console;U; Net;TM332
N03	Cover;Console; D;Painting;DM328;TM332
N04	Cover;IPOD;Painting; MM330;TM332
N05	Rubber key ;L;TM332

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Reference-number	English Description
N06	Rubber key ;R;TM332
N07	Rubber key ;Midde;TM329
N08	Net Cover; Speaker;Painting;DM328;TM332
N09	skidproof cushion;IPOD;TM332
N14	Connect Wire;Console;TM283
N16	Boot;Console Frame;L/R;PVC;Black;TM329
N18	Screw;Phillip;BH;Tapped;?4x8L;Color Zinc
N18	Membrane Switch;2KEY(Grip Use);EP115
N19	Warning Sticker,overlay
N22	Screw;Phillip;Round;3x20L;Gap
N26	Key;Middle;U CoverABS ;TM329
N27	Key;Middle;TM329
N28	Screw bh M3X8 Tapped gap
N29	Bolt bh M4X12
N30	Console Access Plate-4.0.5.0AT
N31	Nut;Hex;M2x1.6t;GB/T6170
N32	Screw;Phillip;BH;M3x0.5Px10L;Gap;;Zn-BL
N33	Screw;Phillip;Round;3x20L;BED (Black);Ga
N34	Screw;Phillip;Round; M2x0.4Px12.0L
N35	Bracket;Painting;MM330;5.0AT

Reference-number	English Description
N36	Screw;Phillip;BH;M3x0.5Px10L;Gap;Zn-BL
N39	Ipod spacer
N40	Cover;;IPOD;TM318
N40	Foam;IPOD;TM318-1US
N40	Foam;IPOD;TM318-1US
N40	Boot;IPOD;TM308-1US
N40	Foam;IPOD;TM318-1US
N50	Screw;Phillip;BH;M4x0.7Px8L; Zn+3(White)
N60	UCB;T510;H101S101-03;RoHS
N61	Overlay;Manipulate;1;T510(KEY)
N62	Overlay;Manipulate;2;T510(KEY)
N63	Wire;PCB Conn;2.54-14P*2;260L
N64	External Wire;Hand Grip;L;SM-3Y+XHS-3Y;6
N66	Wire;Connector;2*(2.54-9P);130mm
N67	Connect Wire;Pulse;SM-2A+SM-2A+XHS-2P RO
N68	Pulse Sensor Set;(EP03-G34B);300MM
N69	Wire;Grip Pulse;;250(90)6;300mm
N70	Polar Receive Set;400L(XHS-3Y+94032401.0
N70	Overlay;Manipulate;SPEED;RoHS ;TM374
N71	Overlay;Manipulate;INCLINE;RoHS;TM374

Reference-number	English Description
N72	Three-D Earphone Wire;PJ-2030T(Socktet)
N73	Wire;Safety Switch;9216+2.5-2P;400L
N74	Connect Wire; Headphone;400mm(XHS-3Yx2)
N74	Power Wire; Speaker;T900;TM308
N75	Trumpet;L;5W;2"BOX
N75	Connector Wire;PCB300mm (5P-4mmX2)
N76	Trumpet;R;T900;TM308
N76	Tie Mount;Self Adhesive;Nylon66;HC-101;W
N77	Overlay;Manipulate;2;5.0AT KEY
N78	CTL Board ;hook; ipod Basic-4.0.5.0AT
N84	Wire;Connector;250;L/R2.5 Audio Socket*2
P01	Switch power large
P02	Breaker;Through Electric Current;7A 250V
P03	Wire;Console;700 (XHS-12y+SM-12Y)
P04	Connect Wire;Console;2150L
P05	Pulse Receiver;H102;2.54-3P
P06	Wire;SF;550+300(250x2+3.96-5P+250)
P07	Cable connecting bs
P08	Screw;M3x0.5Px10LZinc
P09	Sensor Wire;1000(Magnet Reed Tube+2.5-2P

Reference-number	English Description
P10	Screw bh M3X8 Tapped gap
P10	Mcb power wire;500 16AWG WH;250;TM147-P1
P11	Screw;Phillip;BH;M5x0.8Px25L; Ni;Gap;
P12	Washer;Ext;5.3X10X0.6T;CST; ZNC
P13	Nut;hx;M5x0.8P;CST;BAN
P15	Tie Mount;Self Adhesive;Nylon66;HC-101;W
P17	Adaptr;AC100~240V;12V/1.5A-Speaker board
P18	Power cord;Speaker;T900;TM308
P21	Fixing Base;Power Switch;Painting;MM330
P22	Inductance;6mH,200,200;TM27
P29	Screw bh M5X12 Self Tapping;Zn-BL
Q01	Motor cover set
Q02	Cover;Motor;D;ABS;75140; TM332-5.0AT
Q05	Side rail set-5.0AT
Q06	Cover;B;L;Painting;DM328; TM332
Q07	Cover;B;R;Painting;DM328; TM332
Q08	skidproof cushion;Boot;Black;TM332-5.0AT
Q09	Bottom Frame Cover;TM375
Q13	Tinnerman nut sheet metal M5
Q14	Cover;Arm Rest;L;Painting;DM328;TM332

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Reference-number	English Description
Q15	Cover;Arm Rest;R;Painting;DM328;TM332
Q17	Screw;Phillip;Big BH;Tapped;φ4x15L
Q18	Press Piece;;board;D;Pvc/black;TM332
Q19	Screw;trh;M4X15L;;SM;PH;BOX;F-T
Q20	Screw;Phillip;Sink;Tapped;φ5x15L ;Gap
Q21	FixPlate;SideRail;TM08-141F
Q22	Screw;Phil;4x12L;Bl Running
R02	Belt;BL;495x3064x4.4t; HORIZON;T
R03	Belt;POLY-V;210-J8;Net Print
R04	Screw;Hex Socket;Round;M10x1.5Px90L;Zn-BL
R05	Nut LK M8 CHM;Zn-BL
R06	Washer;Flat;10.2x?20.0x1.5t;;Zn-BL
R07	Washer;Flat;8.3x16.0x1.3t;Zn-BL
R08	Screw;Hex Socket;Round;M8x1.25Px30L;Zn-Screw;Hex
R09	Socket;Round;M8x1.25Px55L;BED
R10	MAGNET 10X3T
V01	Sticker
V02	Sticker;Elite T5000;TM375
V05	Sticker;Audio out;TM318-1US
V08	Sticker;Instruction;L
V09	Sticker;Instructon;R
V10	CND Sticker(TM08-267A)
V11	Sticker;Warning
V15	Sticker;POP;30mmX40mm;BL;TM 318-1US
V18	Patent Sticker;TM602
V29	Sticker ;Warning

Reference-number	English Description
V33	Manual;Manipulate;TM375
V34	Manual;Assembly;TM375
X01	Carton;2260x900x330;TM375
Z10	Kettle;TM233-Z06A
Z12	Wrench;Hex;T-Type;8x168L
Z13	Driver;Screw;Phillip;5x75